SPECIAL DOORS

PART 1 – GENERAL

1.1 SUMMARY

A. This section includes the following:

1. **Double-swing sheet door panels**
2. **Kick plates**
3. **Windows**
4. **Hardware and accessories**

1.5 PROJECT/SITE CONDITIONS

A. Existing Conditions:
Door frames installed under other sections shall be level and plumb prior to door installation.

PART 2 – PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS/PRODUCTS A.

Traffic Door Manufacturer: Subject to compliance with requirements, no substitutions.

TDK DOORS INC

604-243-1424

sales@tdkdoors.com

www.tdkdoors.com

B. Model: SS 1000

2.2 TRAFFIC DOORS

A. Model Alu 1000 Sheet Doors

1. **Door panels shall be fabricated from 0.06" thick stainless steel with triangle aluminum extrusion edges. Finish shall be brush.**
2. **Windows shall measure 9" wide by 14" high.**
3. **Window molding shall be black rubber.**
4. **Window glazing shall be clear acrylic.**
5. **Hinges shall be double-swing sheet door hinges with a zinc-coated finish.**
6. **Impact plates shall be constructed of HDPE and available in 12", 18", or 24" heights.**

2.3 FABRICATION

A. General:
Provide fully assembled traffic door units ready for installation.

B. Metal Surfaces:
All exposed metal surfaces shall have smooth, flat finishes free of blemishes. Do not use materials with visible pitting, seam lines, roller marks, stamped trade names, or surface roughness.

2.4 WARRANTY

A. The manufacturer shall provide a warranty of 365 days from the date of installation or 395 days from the date of shipment, whichever occurs first.

END OF SECTION